## **ORGANIC SYNTHESIS**

*Background* Chemical synthesis involves the preparation of new compounds from others. Many industrial processes involve a multi stage process where functional groups are converted into other functional groups.

When planning a synthetic route, chemists must consider...

- the reagents required to convert one functional group into another
- the presence of other functional groups in case also they react
- the conditions required temperature, pressure, catalyst
- the rate of the reaction
- the yield especially important for equilibrium reactions
- atom economy
- safety toxicity and flammability of reactants and products
- financial economy cost of chemicals, demand for product
- problems of purification
- isomer formation possibility of optically active products

# Functional

groups Common functional groups found in organic molecules include...

C = C	alkene	O – H hydroxyl <i>(alcohols)</i>
C - Cl	haloalkane	C = @rbonyl (aldehydes & ketones)
$C - NH_2$	amine	$-C \equiv N$ nitrile
-c <sup>_O-H</sup>	carboxylic acid	−c∕O−R ester

**Q.1** State which of the functional groups listed above react with...

- a) HBr
- b)  $H_2$
- *c) OH*<sup>-</sup>
- *d*) *CN*<sup>-</sup>
- e)  $H^-(as in NaBH_4 or LiAlH_4)$
- f) [O] (as in acidfied  $K_2Cr_2O_7$ )
- e)  $H^+(aq)$

### **EXTENDING A CARBON CHAIN**

HCN Reacting with aldehydes and ketones Reagent potassium cyanide (HAZARDOUS) - followed by dilute acid Conditions reflux Nucleophile cyanide ion CN<sup>-</sup> *Product(s)* hydroxynitrile (cyanohydrin) Equation CH<sub>3</sub>CHO + HCN CH<sub>3</sub>CH(OH)CN 2 C atoms 2-hydroxypropanenitrile 3 C atoms Nucleophilic addition - see notes on Aldehydes and Ketones Mechanism

*Notes* • watch out for the possibility of **optical isomerism in hydroxynitriles** 

This is an excellent method for adding an extra C atom to a chain; the CN group can then be converted to carboxylic acids or amines

Hydrolysis	(dilute acid)	$C_2H_5CN + 2H_2O \longrightarrow C_2H_5COOH + NH_3$
Reduction	(H <sub>2</sub> / Ni cat.)	$C_2H_5CN + 4[H] \longrightarrow C_2H_5CH_2NH_2$

KCN	Reacting with	haloalkanes	
	Reagent	aqueous, alcoholic potassium (or sodium) cyanide	
	Conditions	reflux in aqueous, alcoholic solution	
	Product	nitrile (cyanide)	
	Nucleophile	cyanide ion (CN⁻)	
	Equation	$C_2H_5Br + KCN(aq/alc) \longrightarrow C_2H_5CN + KBr$ 2 C atoms 3 C atoms	
	Mechanism	Nucleophilic substitution - see notes on Haloalkanes	
	<i>Importance</i> extends the carbon chain by one carbon atom ; group can then be converted to carboxylic acids		
	Hydrolysis(dilute acid)	$C_2H_5CN + 2H_2O \longrightarrow C_2H_5COOH + NH_3$	
	Reduction ( $H_2$ / Ni cat.)	C₂H₅CN + 4[H]> C₂H₅CH₂NH₂	

2

#### Organic synthesis

### Friedel-Crafts Reactions adds a carbon chain to an aromatic (benzene) ring

Alkylation substitutes an alkyl (e.g. methyl, ethyl) group

reagents	a haloalkane (RX) and anhydrous aluminium chloride $AlCl_3$
conditions	room temperature; dry inert solvent (ether)
electrophile	a carbocation $R^+$ (e.g. $CH_3^+$ )
equation	$C_6H_6 + C_2H_5Cl \longrightarrow C_6H_5C_2H_5 + HCl$
mechanism	Electrophilic substitution - see notes on Benzene

Acylation substitutes an acyl (e.g. ethanoyl) group

reagents	an acyl chloride (RCOCl) and anhydrous $AlCl_3$
conditions	reflux 50°C; dry inert solvent (ether)
electrophile	$RC^+=O$ (e.g. $CH_3C^+O$ )
product	carbonyl compound (aldehyde or ketone)
equation	$C_6H_6$ + $CH_3COCl$ > $C_6H_5COCH_3$ + $HCl$
mechanism	Electrophilic substitution - see notes on Benzene

Q.2 Which of the following produce a mixture of alcohols when treated with  $OH^{-}(aq)$ ?

•  $C_2H_5CHBrCH_3$  • 2-chloropropane •  $C_2H_5CHBr C_2H_5$ 

**Q.3** State reagents and conditions for converting...

- $CH_3CHBrCH_3$  into  $(CH_3)_2CHCOOH$
- $CH_3COCH_3$  into  $(CH_3)_2CHCOOH$
- $CH_3CHBrCH_3$  into  $C_6H_5CH(CH_3)_2$
- $CH_3COCH_3$  into  $(CH_3)_2CH_2NH_2$

### **CHIRAL SYNTHESIS**

Rationale Pharmaceutical synthesis often requires the production of just one optical isomer. This is because...

- one optical isomer usually works better than the other
- in some cases the other optical isomer may cause dangerous side effects
- · laboratory reactions usually produce both optical isomers
- naturally occurring reactions usually produce just one optical isomer

*Example* Aldehydes and ketones undergo nucleophilic addition with cyanide (nitrile) ions

Example

HCN ——> CH<sub>3</sub>CH(OH)CN 2-hydroxypropanenitrile

Problem

the C=O bond is planar

CH<sub>3</sub>CHO

ethanal

- the nucleophile can attack from above and below
- there is an equal chance of each possibility
- a mixture of optically active isomers is produced
- only occurs if different groups are attached to the carbonyl group



Consequences

- · isomers have to be separated to obtain the one that is effective
- separation can be expensive and complicated
- non-separation could lead to ...
- **larger doses** having to be given possible dangerous **side effects** possible **legal action**

#### Solution

- Use natural chiral molecules as starting materials
  - reactions which give a specific isomer
  - · catalysts which give a specific isomer
  - · enzymes or bacteria which are stereoselective

### Other examples Nucleophilic substitution of halogenoalkanes

There are two possible mechanisms



The nucleophile attacks the  $\delta$ + end of the C-Br polar bond.

As the C-Br bond breaks, a C-OH bond forms. The Br<sup>-</sup> ion leaves and the OH group repels the other groups.

## This produces just one optical isomer with reversed optical activity

It is called  $S_N 2$  because two species are involved in the rate determining step.



### This produces a racemic mixture of two optical isomers

It is called  $S_N 1$  because just one species is involved in the rate determining step.

 $S_N$ 1 is the more likely mechanism if bulky groups are attached to the C-Br. The incoming nucleophile will have easier access.

Knockhardy Publishing

0.4 State the reagents and conditions needed to carry out the following reaction sequences. Consider if any of the transformations give rise to isomeric (especially optical) products. (i)  $CH_3CH=CH_2$   $-A \rightarrow CH_3CHBrCH_3$   $-B \rightarrow CH_3CH(OH)CH_3$   $-C \rightarrow CH_3COCH_3$ Step **A** Step **B** Step C  $(ii) \quad CH_3CH=CH_2 \quad --\textbf{D} \longrightarrow \quad CH_3CH_2CH_2Br \quad --\textbf{E} \longrightarrow \quad CH_3CH_2CH_2OH \quad --\textbf{F} \longrightarrow \quad CH_3CH_2CHO$  $-\mathbf{G} \rightarrow CH_3CH_2COOH -\mathbf{H} \rightarrow CH_3CH_2COOC_2H_5$ Step **D** Step **E** Step **F** Step G Step H (iii)  $C_6H_6$  —J—>  $C_6H_5NO_2$  —K—>  $C_6H_5NH_2$  —L—>  $C_6H_5N_2^+Cl^-$  —M—>  $C_6H_5OH$ Step **J** Step K Step L Step M (iv) Step N (v)  $CH_{3}CH_{2}CHO \quad \textbf{$-P$} \rightarrow CH_{3}CH_{2}CH(OH)CN \quad \textbf{$-Q$} \rightarrow CH_{3}CH_{2}CH(OH)COOH$ Step **P** Step **Q**  $CH_2=CHCHO$  —**R**—>  $CH_2=CHCH_2OH$ (vi)

Step **R**